Patrick W. Moreland Cell Phone: (509) 413-9698 E-Mail: <u>pwmoreland@gmail.com</u>

**Value Proposition:** I bring a unique blend of production skills, technical skills and sales orientation to a complex production environment.

## **Production Skills:**

- Functional Production Management of welders, machinists and fitters producing heavy duty hydraulic foundation drills at Bay Shore Systems.
- Lean Six Sigma: Completed BMGI Lean Six Sigma Green Belt Course.
- Lean Manufacturing: Setup Kanban processes for managing a warehouse for approximately 1000 discrete parts.
- Initial Cost estimates: Consistently accurate within 2-5% of final assembly costs.

## **Technical Competencies:**

- CNC Lathe, Milling Machine, Router Operation.
- 2D & 3D CAD Modeling including SolidWorks, Autodesk Inventor and other systems.
- CNC Programming utilizing Autodesk Fusion 360, BobCAD/CAM and MTC Pronest.
- Strong Background in Metallurgy, Metal Casting and Welding including brass, bronze, aluminum, 8620 and 4140 steel alloys. (Just completed building a computer controlled electric metals melting furnace. My own design. 2100°F Temperature)

## Sales Engineering Support:

- Customized Product Design based upon purchasers specifications.
- Product Cost/Savings Analysis for prospective buyers.
- Ability to communicate highly technical items to less technical partners and customers.

## Work Experience:

Tooling Machinist:	
LA Aluminum Casting Company, Hayden, ID	Present
Engineer/Designer/CNC Router Operator:	
Veterans Garage, Spokane, WA	2016-2018
Contractor, Engineer, Machine Shop Operator, Care Giver:	
Self Employed, Spokane, WA	2003-2016
Engineer/Draftsman:	
Work, Tools & Services, Inc., Spokane, WA	2002-2003
Mechanical Engineer:	
Bay Shore Systems Inc., Rathdrum ID	1998-2002
Mechanical Engineer:	
Thomas J Gerard & Assoc. Inc., Spokane, WA	1994-1998
Education:	

Gonzaga University: Spokane, WA

- Bachelor of Science, Mechanical Engineering
- Bachelor of Business Administration, Management Science

**Programs:** SolidWorks, AutoDesk Fusion 360, AutoCAD/DraftSight, Geomagic 3D, BobCAD CAM/CNC, Flashcut CNC, MS Office, Project and Publisher.